A wiper comprised of sheet material having two opposing faces and six edges.

-13-

- 2. The wiper of Claim 1 wherein the six edges are of substantially equal length.
- The wiper of Claim 1 wherein the sheet material is selected from the group consisting of: knitted, woven, and nonwoven fabrics.

The wiper of Claim 1 wherein the sheet material is knitted fabric comprised of filament synthetic yarn.

An apparatus for dispensing a plurality of six-sided sheet material wipers comprising a receptacle having a cross-sectional area which exceeds the area of the face of said wipers.

- 10 6. The apparatus of Claim 5 wherein the receptacle is cylindrical in form.
 - 7. The apparatus of Claim 5 wherein the receptacle has a removable cover.
 - 8. The apparatus of Claim 5 wherein the receptacle is a bag comprised of flexible sheet material.
 - The apparatus of Claim 8 wherein the bag is closable.
- 15 10. The apparatus of Claim 9 wherein the bag is closable by incorporation of a tongueand-groove mechanism.
 - A method of dispensing six-sided wipers made of sheet material comprising: stacking a plurality of said wipers in a receptacle.
- 12. The method of Claim 11 wherein the receptacle has a cross-sectional profile which exceeds the surface profile of said wipers.
 - 13. The method of Claim 11 wherein the receptacle is cylindrical in form.

SUBSTITUTE SHEET (RULE26)

10

20



-14-

- 14. The method of Claim 11 wherein the receptacle has a removable cover.
- 15. The method of Claim 11 wherein the receptacle is a bag comprised of flexible sheet material.
- 16. The method of Claim 15 wherein the bag is closable.
- 5 17. The method of Claim 16 wherein the bag is/closable by incorporation of a tongue-and-groove mechanism.
 - A method of manufacturing six-sided wipers from sheet material comprising:

 cutting a plurality of hexagonal forms from the sheet material, wherein the

 forms are oriented such that adjacent forms share common edges.
 - 19. The method of Claim 18 wherein the step of cutting a plurality of said hexagonal forms is accomplished by means selected from the group consisting of: sonic, laser, hot air, and hot knife mechanisms.
 - 20. The method of Claim 18 further comprising the step of:

laundering the wipers.

- 15 21. The method of Claim 18 further comprising the step of:

 assembling the wipers into groups of a predetermined quantity.
 - 22. The method of Claim 18 further comprising the step of: packaging the wipers.
 - 23. The method of Claim 18 further comprising the step of: laundering the wipers.
 - 24. The method of Claim 18 further comprising the step of:

5



-15-

saturating the wipers with a liquid solvent.

A method of manufacturing six-sided wipers from sheet material comprising:

cutting one or more rows of uniform hexagonal forms from the material, each
such row comprising a plurality of said hexagonal forms oriented such that
successive forms within each row share a common side.

26. The method of Claim 25 wherein the step of cutting one or more rows of uniform hexagonal forms further comprises:

cutting multiple rows of uniform hexagonal forms, each successive row offset a distance equal to one-half the distance between parallel edges of said hexagonal forms oriented such that each hexagonal form in a row shares one common side with each of two adjacent forms in the succeeding row.

ADD AZ